## DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name, I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

FRICTION STIR WELD	ING METHOD, FRAME	MEMBERS USED THEREI	N,		
AND PRODUCT FORMED	THEREBY				
the specification of which (check o	one) X is attached he	reto.			
•					
		Serial No			
		ded on	·		
		(if applicable)			
I hereby state that I have claims, as amended by any amendm		contents of the above-identified sp	ecification, including th		
I acknowledge the duty to with Title 37, Code of Federal Regu	o disclose information which is all ations, §1.56(a).	material to the examination of this	application in accordance		
	iority benefits under Title 35, led below and have also identif				
Prior Foreign Application(s)			Priority Claimed		
9-196759	Japan	23/07/1997	X		
(Number)	(Country)	(Day/Month/Year Filed)	Yes No		
	1				
(Number)	(Country)	(Day/Month/Year Filed)	Yes No		
(Number)	(Country)	(Day/Month/Year Filed)	Yes No		
(Number)	(Country)	(Day/Month/Year Filed)	Yes No		
(Humber)	(County)	(Day/Mondy I car I fied)			
(Number)	(Country)	(Day/Month/Year Filed)	Yes No		
(Number)	(Country)	(Day/Month/Year Filed)	Yes No		
and, insofar as the subject matter on the manner provided by the first	of each of the claims of this appl paragraph of Title 35, United St Code of Federal Regulations,	Code, § 120 of any United States a lication is not disclosed in the prior rates Code, § 112, I acknowledge the § 1.56(a) which occurred between tapplication:	United States application duty to disclose materi		
(Application Serial No.)	(Filing Date)	(Status: patented, pen	ding, abandoned)		
(Application Serial No.)	(Filing Date)	(Status: patented, pen	(Status: patented, pending, abandoned)		
(Application Serial No.)	(Filing Date)	(Status: patented, pen	(Status: patented, pending, abandoned)		
(Application Serial No.)	(Filing Date)	(Status: patented, pen	ding abandoned)		

I hereby appoint as recipal attorneys; Donald R. Antonelli, Re No. 20,296; David T. Terry, Reg. No. 20,178; Melvin Kraus, Reg. No. 22,466; Stanley A. Wal, Reg. No. 26,432 illiam I. Solomon, Reg. No. 28,565; Gregory E. Montone, Reg. No. 28,141; Ronald J. Shore, Reg. No. 28,577; Donald E. Stout, Reg. No. 26,422; Alan E. Schiavelli, Reg. No. 32,087; James N. Dresser, Reg. No. 22,973 and Carl I. Brundidge, Reg. No. 29,621 to prosecute and transact all business connected with this application and any related United States application and international applications. Please direct all communications to the following address:

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further, that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United State Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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